



XpertTM

PRODUCT GUIDE 2025



HARDWORKING COMFORT™



**AT XPERT, WE CREATE
WORKWEAR FOR THE MOST
CHALLENGING ENVIRONMENTS,
WHICH STANDS UP TO THE
DEMANDS OF THE REAL WORLD.**



**EACH YEAR, WE DEDICATE 1%
OF OUR SALES TO SUPPORT
CHARITABLE CAUSES THAT
PROMOTE POSITIVE CHANGE
AND STRENGTHEN OUR
COMMUNITIES.**

FIND OUT MORE AT [XPERTWORKWEAR.COM/FOUNDATION](https://xpertworkwear.com/foundation)



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X | CORE

Solid quality and dependable footwear and workwear. Pg18

.....

X | PRO

Maximum comfort, style and performance footwear and workwear. Pg42

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X | HERITAGE

Signature quality and timeless footwear. Pg72

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CORE PADDED BODYWARMER
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XP4220
CORE ZIP-FRONT COVERALL
Pg 40



FORCE

XP100

- **S3 COMPLETE PROTECTION** Protective steel toecap and midsole
- **QUALITY LEATHER** High quality and durable embossed leather upper
- **COMFORT X™** Shock absorbing PU foam footbed for optimum comfort
- Water-resistant embossed leather upper
- Protective steel anti-penetration toecap and midsole
- **GRIP X™** 4.0 dual density PU/PU hardwearing outsole with Elastopan® high performance polyurethane midsole
- Scuff cap for durability and protection
- Padded collar and tongue for optimum comfort

SPECIFICATION
EN ISO 20345:2011
S3 SRC

COLOURS
BLACK

SIZES
EU 37-48 | UK 4-13





CHARGE

XP400

- **S3L COMPLETE PROTECTION** Protective steel toecap and midsole
- **ACTIVE X™** Lightweight and breathable sports technology upper
- **COMFORT X™** Shock absorbing PU foam footbed for optimum comfort
- Dual-density PU/PU hardwearing outsole
- Padded collar and tongue for optimum comfort
- Abrasion-resistant leather scuff cap for durability
- Large back puller for easy fitting
- Water-resistant KPU upper

SPECIFICATION
EN ISO 20345:2022
S3L SR

COLOURS
BLACK

SIZES
EU 39–47 | UK 6–12





WARRIOR XP500/XP510

- **S3 COMPLETE PROTECTION** Protective steel toecap and midsole
- **QUALITY LEATHER** Water resistant waxy leather upper
- **COMFORT X™** Shock absorbing PU foam footbed for optimum comfort
- Protective steel anti-penetration toecap and midsole
- **GRIP X™** 4.0 dual density PU/PU hardwearing outsole with Elastopan® high-performance polyurethane midsole
- Scuff cap for durability and protection
- Padded collar and tongue for optimum comfort

SPECIFICATION
 EN ISO 20345:2011
 S3 SRC

COLOURS
 BLACK, BROWN

SIZES
 EU 39-48 | UK 6-13





DEFIAANT

XP540/XP550

- **S3 COMPLETE PROTECTION** Protective steel toecap and midsole
- **QUALITY LEATHER** Water resistant waxy leather upper
- **COMFORT X™** Shock absorbing PU foam footbed for optimum comfort
- Water resistant waxy leather upper
- Protective steel anti-penetration toecap and midsole
- **GRIP X™** 4.0 dual density PU/PU hardwearing outsole with Elastopan® high performance polyurethane midsole
- Scuff cap for durability and protection
- Large back puller for easy fitting even with gloved hands
- Enhanced stability TPU reinforced heel and ankle support

SPECIFICATION
EN ISO 20345:2011
S3 SRC

COLOURS
BLACK, BROWN

SIZES
BLACK:
EU 39-48 | UK 6-13
BROWN:
EU 36-48 | UK 3-13





INVINCIBLE

XP590

- **S3 COMPLETE PROTECTION** Protective steel toecap and midsole
- **DRY-X™** Waterproof and breathable membrane technology
- **COMFORT-X™** Shock absorbing PU foam footbed for optimum comfort
- Water-resistant waxy leather upper
- Protective steel anti-penetration toecap and midsole
- **GRIP-X™** 4.0 dual density PU/PU hardwearing outsole with Elastopan® high-performance polyurethane midsole
- Scuff cap for durability and protection
- Safer low-profile side puller straps to avoid snagging
- Enhanced stability TPU reinforced heel and ankle support

SPECIFICATION
EN ISO 20345:2011
S3 SRC

COLOURS
BROWN

SIZES
EU 41-47 | UK 7-12





TYPHOON

XP600/XP610

- **S3 COMPLETE PROTECTION** Protective steel toecap and midsole
- **DRY X™** Waterproof and breathable membrane technology
- **COMFORT X™** Shock absorbing PU foam footbed for optimum comfort
- Water-resistant waxy leather upper
- Protective steel anti-penetration toecap and midsole
- **GRIP X™** 4.0 dual density PU/PU hardwearing outsole with Elastopan® high-performance polyurethane midsole
- Scuff cap for durability and protection
- Padded collar and tongue for optimum comfort
- Enhanced stability TPU reinforced heel and ankle support

SPECIFICATION
EN ISO 20345:2011
S3 SRC

COLOURS
BLACK, BROWN

SIZES
BLACK:
EU 36-48 | UK 3-13
BROWN:
EU 39-48 | UK 6-13





TEMPEST

XP570

- **NON-SAFETY** Perfect for non-safety work applications
- **QUALITY LEATHER** Water resistant waxy leather upper
- **COMFORT X™** Shock absorbing PU foam footbed for optimum comfort
- Double elastic gusset
- **GRIP X™** 4.0 dual density PU/PU hardwearing outsole with Elastopan® high performance polyurethane midsole
- Scuff cap for durability and protection
- Large back puller for easy fitting even with gloved hands

SPECIFICATION
NON-SAFETY

COLOURS
BROWN

SIZES
EU 39-47 | UK 6-12





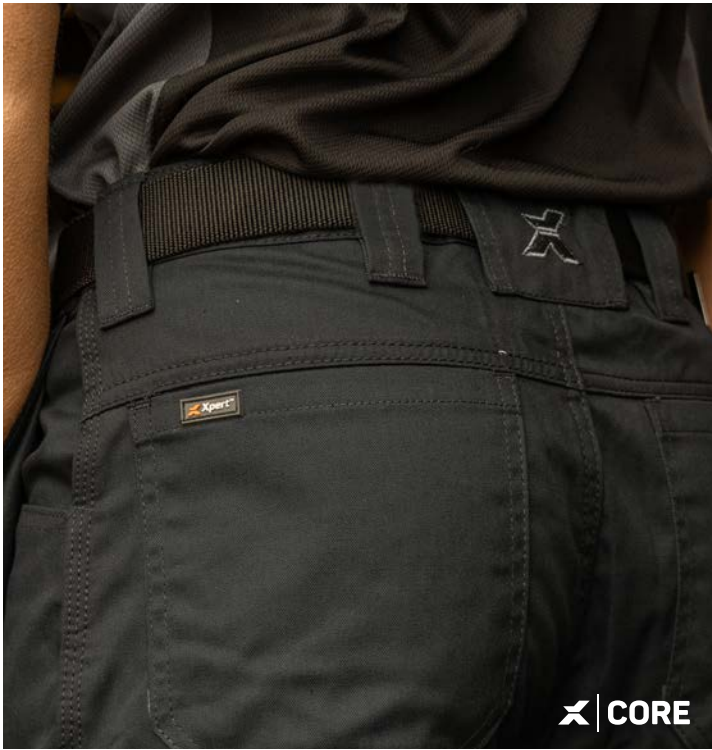
CORE WORK TROUSERS

XP4000/XP4020

- **HOLSTER POCKETS** Extra large foldaway holster pockets and multiple utility pockets
- **MODERN FIT** Pre-shaped leg for all day comfort
- **TOUGH X™** Hardwearing 250 GSM Polyester/Cotton construction
- Triple stitched seams and YKK zipper
- Two holster pockets, phone pockets, and multiple utility pockets
- Additional panels at yolk and gusset to relieve seam stresses
- Top loading knee pad pockets

COLOURS
BLACK, NAVY

SIZES
WAIST
28" - 44"
LEG
SHORT 29"
REGULAR 31"
TALL 33"





CORE STRETCH WORK TROUSER

XP4110

- **HOLSTER POCKETS** Extra large foldaway holster pockets and multiple utility pockets
- **MODERN FIT** Pre-shaped leg for all day comfort
- **ACTIVE X™ STRETCH** 4-Way stretch panels in key stress areas
- 360° stretch panels in key stress areas for flexible working
- Triple stitched seams and YKK zipper
- Two holster pockets
- Top loading knee pad pockets
- Phone pocket
- Multiple utility pockets

COLOURS
GREY/BLACK

SIZES
WAIST
28" - 44"
LEG
SHORT 29"
REGULAR 31"
TALL 33"





CORE PADDED BODYWARMER

XP4310/XP4320/XP4330

- **CLIMATE CONTROL** Water repellent and wind resistant
- **MODERN FIT** The perfect balance between functionality and style
- **TOUGH X™** 300D polyester shell for durability and wear resistance
- 290 GSM padded poly filled body insulation for cold and mild weather conditions
- High quality YKK main zip with chin guard
- Cosy fleeced collar lining
- Handy chest pocket with zip, plus internal pocket
- Side pockets
- Lycra binding at armholes for a snug fit

COLOURS
GREY, NAVY, GREEN

SIZES
XS-3XL





CORE ZIP FRONT COVERALL

XPP4220

- **MULTIPLE POCKETS** 6 Pockets plus access slots to undergarments
- **MODERN FIT** Dynamic design with concealed elasticated cuff
- **TOUGH X™** Hardwearing 250 GSM Polyester/Cotton construction
- Stud fastenings on pockets and flaps. No hook & loop fastenings
- Double-stitched seams and YKK zipper
- Ribbed knit elasticated concealed cuff
- Elasticated waist and expanding action back
- Reflective piping details
- Regular 31" leg length

COLOURS
NAVY

SIZES
CHEST 36" - 54"





XPP2050
**HUTTON S3L SAFETY
DEALER BOOT**
Pg 44

XPP2100/XPP2150
**ZIPSTER S3L SAFETY
ZIP-SIDE BOOT**
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XPP2200/XPP2250
**RAPTOR WATERPROOF S7L
SAFETY BOOT**
Pg 48

XPP2240
**RAPTOR WATERPROOF S7L
SAFETY BOOT**
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XPP2350
**FORGE WATERPROOF S7L
SAFETY DEALER BOOT**
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XPP6000/XPP6010
STRETCH+ WORK TROUSER
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XPP6610
STRETCH+ WORK SHORTS
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XPP6820
TACTICAL SHELL JACKET
Pg 58

XPP6500
RIP-STOP INSULATED HYBRID JACKET
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XPP6300
RIP-STOP PANELLED BODYWARMER
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XPP6100/XPP6110
PULLOVER HOODIE
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XPP6700/XPP6710
SWEATSHIRT
Pg 66

XPP6210/XPP6220
HALF ZIP TECH FLEECE
Pg 68

XPP6400/XPP6420
STRETCH POLO SHIRT
Pg 70



HUTTON

XPP2050

- **S3L COMPLETE PROTECTION** Composite protective toecap and midsole
- **TOUGH X™** Tough PU overcap is directly moulded over the toe for ultimate wear resistance
- **COMFORT X™** Full-surface anatomically shaped shock absorbing PU foam removable footbed
- Enhanced stability TPU reinforced heel and ankle support
- Premium quality genuine leather upper
- **GRIP X™** 4.2 Dual density PU/PU hardwearing outsole with Elastopan® high performance polyurethane midsole
- Large back puller for easy fitting, even with gloved hands
- Double elastic gusset

SPECIFICATION
EN ISO 20345:2022
S3L FO LG SC SR
WPA

COLOURS
BROWN

SIZES
EU 39-48 | UK 6-13



X|PRO



ZIPSTER XPP2100/XPP2150

- **S3L COMPLETE PROTECTION** Composite protective toecap and midsole
- **TOUGH X™** Tough PU overcap is directly moulded over the toe for ultimate wear resistance
- **ZIP SIDE** Laced for a secure, comfortable fit, with rapid access zip side
- Enhanced stability TPU reinforced heel and ankle support
- Premium quality genuine leather upper
- **GRIP X™** 4.2 Dual density PU/PU hardwearing outsole with Elastopan® high performance polyurethane midsole
- Large back puller for easy fitting, even with gloved hands
- **COMFORT X™** Full-surface anatomically shaped shock absorbing PU foam removable footbed

SPECIFICATION
 EN ISO 20345:2022
 S3L FO LG SC SR
 WPA

COLOURS
 BLACK, BROWN

SIZES
 EU 39-48 | UK 6-13



X | PRO



RAPTOR

XPP2200/XPP2250

- **S7L COMPLETE PROTECTION** Composite Protective toecap and midsole
- **DRY**™ Waterproof and breathable membrane
- **TOUGH**™ Tough TPU overcap for ultimate wear resistance
- Enhanced stability TPU reinforced heel and ankle support
- **LIGHT**™ Reduced weight and exceptional thermal properties
- Premium quality genuine leather upper
- **GRIP**™ 8.0 Nitrile Rubber/EVA hardwearing SR slip resistant outsole
- **COMFORT**™ Full-surface anatomically shaped shock absorbing PU foam removable footbed
- Waterproof membrane for highly effective protection against water and wind, waterproof to 30,500mm

SPECIFICATION
EN ISO 20345:2022
S7L SR HR0 LG SC
FO WPA WR

COLOURS
BLACK, BROWN

SIZES
EU 39-48 | UK 6-13





RAPTOR

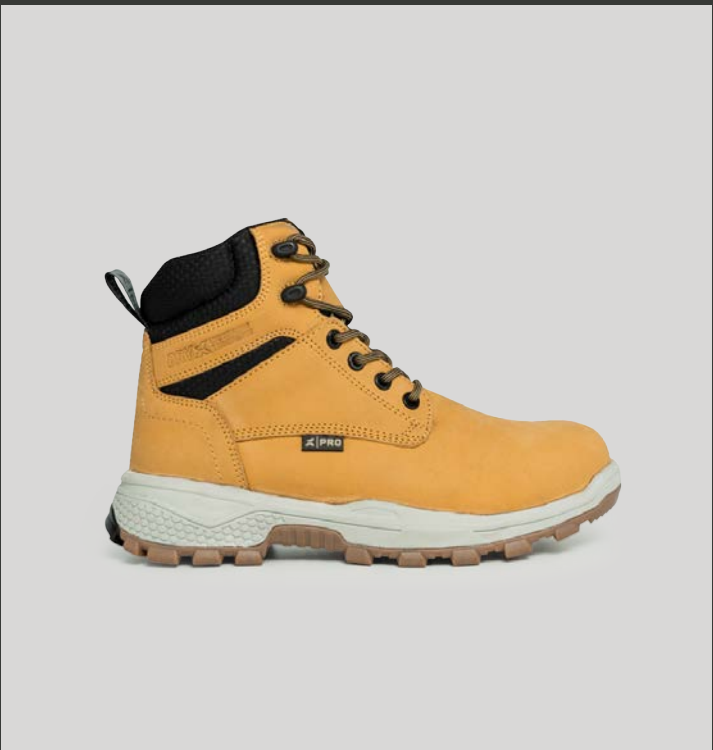
XPP2240

- **S7L COMPLETE PROTECTION** Composite protective toecap and midsole
- **DRY X™** Waterproof and breathable membrane
- **LIGHT X™** Reduced weight and exceptional thermal properties
- Premium quality genuine leather upper
- **GRIP X™** 8.0 Nitrile Rubber/EVA hardwearing SR slip resistant outsole
- **COMFORT X™** Full-surface anatomically shaped shock absorbing PU foam removable footbed
- Waterproof membrane for highly effective protection against water and wind, waterproof to 30,500mm

SPECIFICATION
 EN ISO 20345:2022
 S7L SR HRO LG FO
 WPA WR

COLOURS
 HONEY

SIZES
 EU 39-48 | UK 6-13



X|PRO



FORGE

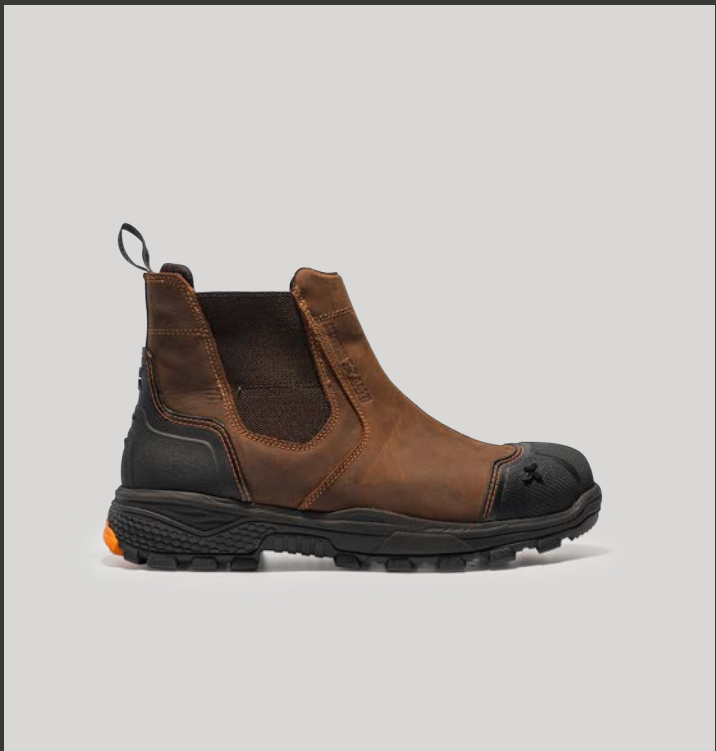
XPP2350

- **S7L COMPLETE PROTECTION** Composite protective toecap and midsole
- **DRY X™** Waterproof and breathable membrane
- **TOUGH X™** Tough TPU overcap for ultimate wear resistance
- Enhanced stability TPU reinforced heel and ankle support
- **LIGHT X™** Reduced weight and exceptional thermal properties
- Premium quality genuine leather upper
- **GRIP X™** 8.0 Nitrile Rubber/EVA hardwearing SR slip resistant outsole
- **COMFORT X™** Full-surface anatomically shaped shock absorbing PU foam removable footbed
- Waterproof membrane for highly effective protection against water and wind, waterproof to 30,500mm

SPECIFICATION
EN ISO 20345:2022
S7L SR HR0 LG SC
FO WPA WR

COLOURS
BROWN

SIZES
EU 39-48 | UK 6-13





PRO STRETCH+ WORK TROUSER XPP6000/XPP6010

- **HOLSTER POCKETS** Extra large foldaway holster pockets and multiple utility pockets
- **CLOSE TAPERED FIT** Tapered leg style for a cleaner look
- **ACTIVE X™ STRETCH** Full-stretch construction with additional 360° stretch panels
- Genuine Cordura® kneepad pocket with nylon coated lining to increase dirt and water repellence
- Flex waistband with high-density rubberised detail
- Top loading kneepad pockets
- 250 GSM 2-way stretch fabric, plus full 360° stretch panels in main flex areas
- Fleece-lined phone pocket and multiple utility pockets
- Triple stitched main seams

COLOURS
BLACK, GREY/BLACK

SIZES
WAIST
28" - 44"
LEG
SHORT 29"
REGULAR 31"
TALL 33"



X | PRO



PRO STRETCH+ WORK SHORTS XPP6610

- **HOLSTER POCKETS** Extra large foldaway holster pockets and multiple utility pockets
- **CLOSE TAPERED FIT** Tapered leg style for a cleaner look
- **ACTIVE  STRETCH** Full-stretch construction with additional 360° stretch panels
- Flex waistband with high-density rubberised detail
- 250 GSM 2-way stretch fabric, plus full 360° stretch panels in main flex areas
- Triple stitched main seams
- High quality YKK zipper

COLOURS
GREY/BLACK

SIZES
WAIST 30" - 40"





TPU TACTICAL SHELL JACKET

XPP6820

- **CLIMATE CONTROL** Water repellent and wind resistant shell
- **THERM X™** Quilted lining to withstand severe cold climatic conditions
- **ACTIVE X™** Sports technology fabrics, featuring 3 layer TPU waterproof softshell
- Inner knitted rib cuff
- Fleece lined hand warmer pockets with zips
- Handy chest pocket with zip and internal pocket
- Detachable hood with adjustable shock cord
- Storm flap and chin guard to main zip
- Adjustable hem with shock cord
- DWR Coating for durability

COLOURS
NAVY

SIZES
S-3XL



X | PRO



RIP-STOP JACKET

XPP6500

- **CLIMATE CONTROL** Water repellent, wind resistant and breathable
- **MODERN FIT** Close fitting style with elastic cuff detail
- **ACTIVE X™ STRETCH** Sports technology fabrics, durable rip-stop PU coated nylon outer
- 220 GSM Insulation for cold and mild weather conditions
- Cosy softshell sleeves and side panels with fleeced inner and collar lining
- Graphite reflective piping and chin guard to main zip
- Handy chest pocket with zip and internal pocket
- Zipped extra deep hand warmer pockets with fleece lining
- High quality YKK Zippers

COLOURS
BLACK

SIZES
XS-3XL





RIP-STOP BODYWARMER

XPP6300

- **CLIMATE CONTROL** Water repellent, wind resistant and breathable
- **MODERN FIT** Close fitting style for a modern fit
- **ACTIVE X™ STRETCH** Sports technology fabrics, durable rip-stop PU coated nylon outer
- 220 GSM insulation for cold and mild weather conditions
- Graphite reflective piping and chin guard to main zip
- Cosy fleeced collar lining
- Handy chest pocket with zip and internal pocket
- Zipped extra deep hand warmer pockets with fleece lining
- High quality YKK zippers

COLOURS
BLACK

SIZES
XS-3XL





PULLOVER HOODIE

XPP6100/XPP6110

- **RAGLAN SLEEVES** Allows for full arm movement
- **MODERN FIT** Comfortable fitting style with thumb holes at cuff
- **TOUGH X™** Hardwearing Polyester/Cotton construction for comfort and durability
- 300 GSM Brushed back fleece sweatshirt
- Modern style adjustable hood
- Tunnel front pocket
- Handy phone pocket inside front pocket
- Reinforced yolk for strength and durability
- Graphite reflective details


COLOURS
BLACK, GREY

SIZES
S-XXL





SWEATSHIRT
XPP6700/XPP6710

- **TOUGH**  Hardwearing Polyester/Cotton construction for durability and comfort
- **MODERN FIT** Comfortable fitting style with thumb holes at cuff
- **RAGLAN SLEEVES** Allows for full arm movement for freer working
- High quality, hard-wearing 300 GSM brushed back fleece fabric
- Classic comfort crew neck
- Reinforced shoulder seam & neck seam
- Ribbed knit collar, cuffs and hem
- Reinforced yolk for strength and durability
- Subtle graphite reflective logo

COLOURS
BLACK, GREY MARL

SIZES
S-XXL





HALF ZIP TECH FLEECE

XPP6210/XPP6220

- **CLIMATE CONTROL** Warm, breathable fabric with vented underarm panels
- **MODERN FIT** Comfortable fitting style with thumb holes at cuff
- **ACTIVE X™** Sports technology fabrics, featuring full stretch polyester technical fleece
- 240 GSM breathable technical fleece
- Rubberised enclosed zipper keeps the wind out
- Underarm ventilation
- Thumb holes at cuff
- Funnel neck with chin guard to main zip

COLOURS
ANTHRACITE GREY,
NAVY

SIZES
S-XXL





STRETCH POLO SHIRT

XPP6400/XPP6420

- **STAY FRESH** High wicking polyester with anti-bacterial treatment
- **MODERN FIT** Close fitting style with contoured side panels
- **ACTIVE X™ STRETCH** Sports technology fabrics, 145 GSM stretch material
- Reflective details
- Reinforced collar for comfort and durability
- Printed neck label to avoid itching
- Self-fabric collar
- Contrast side panels
- Slits at the side seams

COLOURS
BLACK/GREY,
NAVY/GREY

SIZES
S-XXL



XPB1210
LEGEND S7L SAFETY BOOT
Pg 74

XPB1250
DEALER S3L SAFETY BOOT
Pg 76

XPB1230
CHELSEA NON-SAFETY BOOT
Pg 78

XPB1270
RANCHER NON-SAFETY BOOT
Pg 80

XPB1350
**EXPLORER NON-SAFETY
WATERPROOF BOOT**
Pg 82

XPB3140/XPB3160
SADDLER NON-SAFETY BOOT
Pg 84



LEGEND

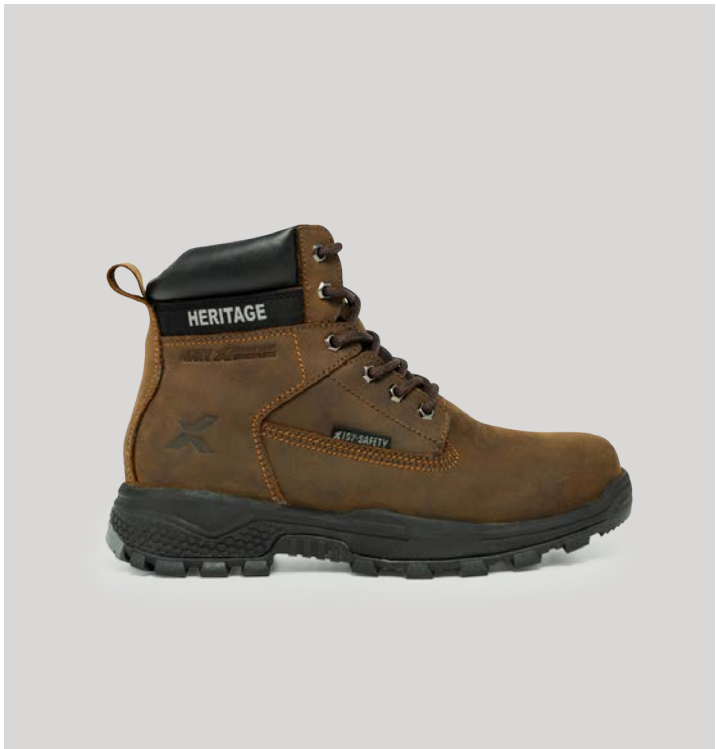
XPH1210

- **S7L COMPLETE PROTECTION** Composite protective toecap and midsole
- **DRY X™** Waterproof and breathable membrane technology
- **LIGHT X™** Reduced weight and exceptional thermal properties
- Premium quality genuine leather upper
- **GRIP X™** 8.0 Nitrile Rubber/EVA hardwearing SR Slip resistant outsole
- **COMFORT X™** Full-surface anatomically shaped shock absorbing PU foam removable footbed
- Padded collar and tongue for optimum comfort
- Waterproof membrane for highly effective protection against water and wind, waterproof to 30,500mm

SPECIFICATION
EN ISO 20345:2022
S7L SR HRO LG FO
WPA WR

COLOURS
BROWN

SIZES
EU 39-47 | UK 6-12





DEALER

XPB1250

- **S3L COMPLETE PROTECTION** Protective composite toecap and midsole
- **LIGHT** Reduced weight and exceptional thermal properties
- **COMFORT** Shock absorbing PU foam footbed for superior comfort
- **GRIP** 8.0 Nitrile Rubber/EVA hardwearing SR slip resistant outsole
- Premium quality genuine leather upper
- Double elastic gusset
- Ladder grip sole cleats

SPECIFICATION
EN ISO 20345:2022
S3L SR HRO LG FO
WPA

COLOURS
BROWN



SIZES
EU 39-48 | UK 6-13





CHELSEA

XPH1230

- **NON-SAFETY** Perfect for non-safety work applications
- **TOUGH** ™ Goodyear welted construction for increased durability
- **COMFORT** ™ Shock absorbing PU foam footbed for superior comfort
- Double elastic gusset
- Premium quality genuine leather upper
- Xpert Heritage rubber outsole
- Large pullers for easy fitting
- Moisture wicking and breathable lining

SPECIFICATION

NON-SAFETY

COLOURS

BROWN

SIZES

EU 39-47 | UK 6-12





RANCHER

XPB1270

- **NON-SAFETY** Perfect for non-safety work applications
- **PREMIUM LEATHER UPPER** Top layer genuine leather upper
- **COMFORT X™** Shock absorbing PU foam footbed for superior comfort
- **GRIP X™** 8.0 Nitrile Rubber/EVA hardwearing SR slip resistant outsole
- Double elastic gusset
- Ladder grip sole cleats
- Large back puller for easy fitting even with gloved hands

SPECIFICATION

NON-SAFETY

COLOURS

BROWN

SIZES

EU 39-47 | UK 6-12





EXPLORER

XPH1350

- **NON-SAFETY** Perfect for non-safety work applications
- **DRY X™** Waterproof membrane, up to 30,500mm
- **COMFORT X™** Shock absorbing PU foam footbed for superior comfort
- **GRIP X™** 8.0 Nitrile Rubber/EVA hardwearing SR slip resistant outsole
- Premium quality genuine leather upper
- Lightweight boot with padded collar and tongue
- Enclosed eyelets designed to minimise snagging
- Waterproof membrane for effective protection against water and wind

SPECIFICATION

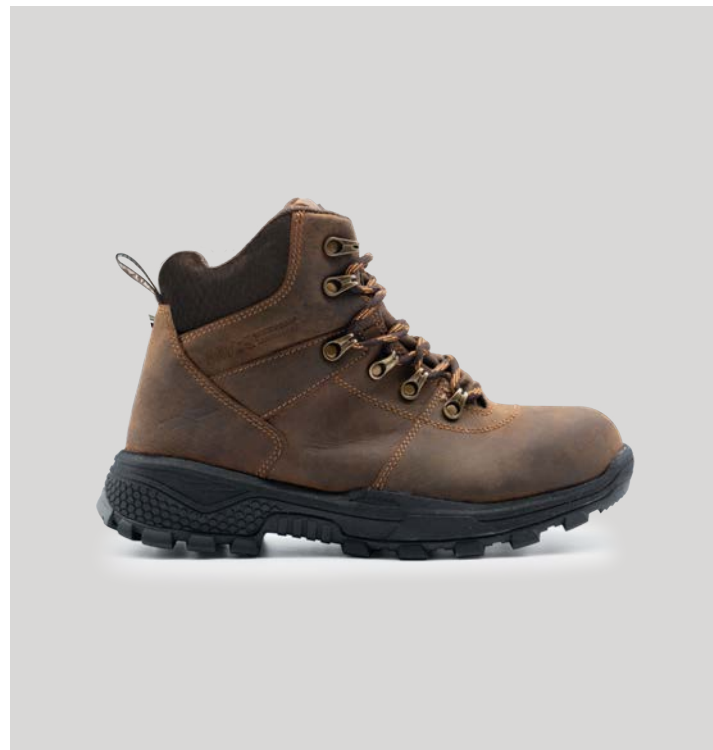
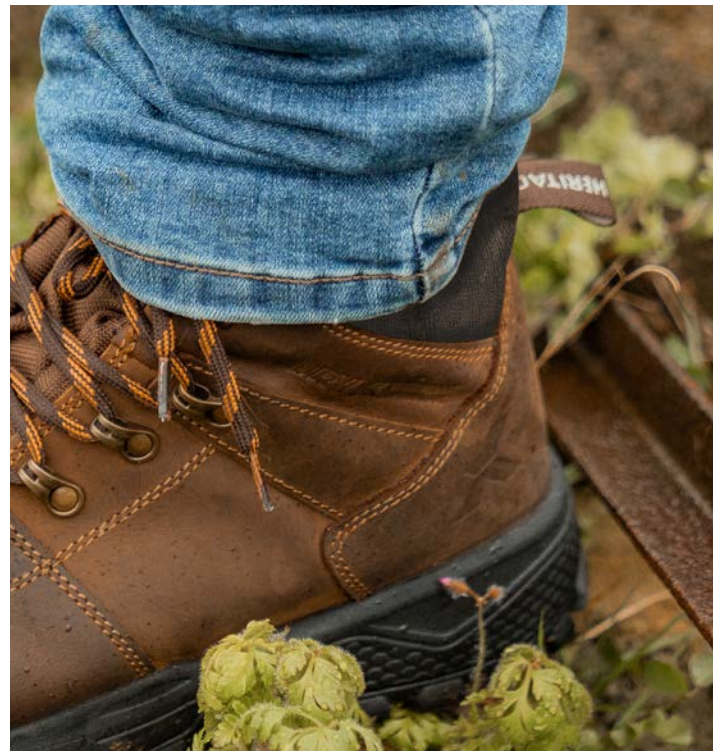
NON-SAFETY

COLOURS

BROWN

SIZES

EU 39-48 | UK 6-13





SADDLER
XPH3140/XPH3160

- **NON-SAFETY** Perfect for non-safety work applications
- **LEATHER UPPER** Genuine quality leather upper
- **COMFORT X™** Additional footbed padding for increased comfort
- Durable TP rubber sole
- Back puller for easy fitting
- Moisture wicking and breathable lining
- Wide easy-clean sole cleats

SPECIFICATION
NON-SAFETY

COLOURS
RUSTIC BROWN, TAN

SIZES
EU 41-47 | UK 7-12





SWP740/SWP750
TITAN S5 SAFETY PVC WELLINGTON
Pg 88

SWP650
PRO DEFENDER+ S5 SAFETY PU WELLINGTON
Pg 90

SWP680
PRO CHALLENGER+ S5 SAFETY RIGGER PU WELLINGTON
Pg 92

SWP690
PRO THERMO S5 SAFETY PU WELLINGTON
Pg 94

SWP780
RANGER S5S SAFETY PU-NEOPRENE WELLINGTON
Pg 96

SWP770
VORTEX NON-SAFETY PVC WELLINGTON
Pg 98

SWP670
PRO CHAMPION+ NON-SAFETY PU WELLINGTON
Pg 100

SWP790
TRAPPER NON-SAFETY PU-NEOPRENE WELLINGTON
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SWP1510/SWP1520
STORMGEAR WATERPROOF JACKET
Pg 104

SWP1550/SWP1560
STORMGEAR WATERPROOF TROUSERS
Pg 106

SWP1710
XTREMEGEAR WATERPROOF JACKET
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SWP1750
XTREMEGEAR WATERPROOF TROUSERS
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SWP7010
THERMGEAR WATERPROOF JACKET
Pg 112

SWP7050
THERMGEAR WATERPROOF TROUSERS
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SWP1530/SWP1540
STORMGEAR BIB & BRACE
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SWP1580
STORMGEAR SPLIT LEGGINGS
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SWP7020
STORMGEAR DAIRY APRON
Pg 120

SWP7040
STORMGEAR DAIRY GOWN
Pg 122

SWP7030
STORMGEAR DAIRY SLEEVES
Pg 124



TITAN

SWP740/SWP750

- **S5 COMPLETE PROTECTION** Protective steel toecap and anti-penetration midsole
- **MADE FROM PVC** Seamless and waterproof
- **COLD RESISTANT** Suitable for working in cold environments, down to -20°C
- Ladder grip profile in instep for safe use on access equipment and machinery steps
- Easy-off heel design
- SRC slip resistant outsole
- Resistant to fuel oil, fats, acids and organic solvents

SPECIFICATION
EN ISO 20345:2011
S5 SRC

COLOURS
BLACK, GREEN

SIZES
EU 40-48 | UK 6.5-13



SWAMPMASTER



DEFENDER+

SWP650

- **S5 COMPLETE PROTECTION** Protective composite toecap and midsole
- **LIGHT X™** Made from PU – lightweight, flexible and tough
- **COMFORT X™** Shock absorbing PU foam footbed for optimum comfort
- Cold resistant to -40°C
- Easy-off heel design
- Outsole resistant to oils, fats, acids, and organic solvents
- SRC slip resistant, antistatic outsole

SPECIFICATION
EN ISO 20345:2011
S5 SRC CI FO

COLOURS
GREEN

SIZES
EU 40-47 | UK 6.5-12





 SWAMPMASTER



CHALLENGER+

SWP680

- **S5 COMPLETE PROTECTION** Protective composite toecap and midsole
- **LIGHT**  Made from PU – lightweight, flexible and tough
- **THERM**  Withstands temperatures down to -50°C
- Stay warm with faux fur lining – 30% wool, 30% acrylic, 40% polyester
- Heel impact absorbing system
- Easy-off heel design
- Outsole resistant to oils, fats, acids, and organic solvents

SPECIFICATION
EN ISO 20345:2011
S5 SRC CI FO

COLOURS
GREEN




SIZES
EU 41-47 | UK 7-12





THERMO+

SWP690

- **S5 COMPLETE PROTECTION** Protective composite toecap and midsole
- **LIGHT**  Made from PU – lightweight, flexible and tough
- **THERM**  Withstands temperatures down to -50°C
- **COMFORT**  Shock absorbing PU footbed for optimum comfort
- Easy-off heel design
- Outsole resistant to oils, fats, acids, and organic solvents
- SRC slip resistant, antistatic outsole

SPECIFICATION
EN ISO 20345:2011
S5 SRC CI FO

COLOURS
GREEN

SIZES
EU 41-47 | UK 7-12





RANGER

SWP780

- **SSS COMPLETE PROTECTION** Protective composite toecap and midsole
- **LIGHT X™** PU Construction with Neoprene leg shaft – lightweight, flexible and tough
- **COMFORT X™** Shock absorbing PU foam footbed for optimum comfort
- Cold resistant to -40°C
- Spacer mesh lining for ultimate comfort and moisture control
- Easy-off heel design
- SR slip resistant, antistatic outsole
- Resistant to fuel oil, fats, acids and organic solvents
- Ladder grip profile in instep for safe use on access equipment and machinery steps

SPECIFICATION
EN ISO 20345:2022
SSS AN CI FO SR

COLOURS
GREEN

SIZES
EU 41-47 | UK 7-12



SWAMPMASTER



VORTEX
SWP770

- **NON-SAFETY** Perfect for non-safety work applications
- **MADE FROM PVC** Seamless and waterproof
- **COLD RESISTANT** Suitable for working in cold environments, down to -20°C
- Ladder grip profile in instep for safe use on access equipment and machinery steps
- Easy-off heel design
- SRC slip resistant outsole
- Resistant to fuel oil, fats, acids and organic solvents

SPECIFICATION
EN ISO 20347:2012
OB FO SRC

COLOURS
GREEN



SIZES
EU 37-48 | UK 4-13



SWAMPMASTER



CHAMPION+ SWP670

- **NON-SAFETY** Perfect for non-safety work applications
- **LIGHT**  Made from PU - lightweight, flexible and tough
- **COMFORT**  Shock absorbing PU foam footbed for optimum comfort
- Cold resistant to -40°C
- Easy-off heel design
- Outsole resistant to oils, fats, acids, and organic solvents
- SRC slip resistant, antistatic outsole

SPECIFICATION
EN ISO 20347:2012
04 SRC CI FO

COLOURS
GREEN

SIZES
EU 38-47 | UK 5-12





 SWAMPMASTER



TRAPPER

SWP790

- **NON-SAFETY** Perfect for non-safety work applications
- **LIGHT**  PU Construction with Neoprene leg shaft – lightweight, flexible and tough
- **COMFORT**  Shock absorbing PU foam footbed for optimum comfort
- Cold resistant to -40°C
- Easy-off heel design
- Outsole resistant to oils, fats, acids, and organic solvents
- SR slip resistant, antistatic outsole

SPECIFICATION
EN ISO 20347:2022
04 SR CI FO

COLOURS
GREEN

SIZES
EU 41-47 | UK 7-12



4x

MORE REPELLENT
THAN BASIC
WATERPROOFS

TESTED TO 6,000MM



STORMGEAR JACKET

SWP1510/SWP1520

- **DRY[™]** 6000mm waterproof technology
- **LIGHTWEIGHT AND BREATHABLE**
Class 4 water penetration | Class 2 breathability
- **FLEXIBLE FABRIC FOR SUPERIOR COMFORT**
 - Double welded seams
 - Foldaway hood with adjustable drawcord
 - Easy-access pockets with storm flaps
 - Adjustable drawcord waist

SPECIFICATION
EN 343:2019 4:2
Class 4 Water
Penetration, Class 2
Breathability

COLOURS
NAVY, GREEN

SIZES
XS-3XL



4x

MORE REPELLENT
THAN BASIC
WATERPROOFS

TESTED TO 6,000MM



STORMGEAR TROUSERS

SWP1550/SWP1560

- **DRY[™]** 6000mm waterproof technology
- **LIGHTWEIGHT AND BREATHABLE**
Class 4 water penetration | Class 2 breathability
- **FLEXIBLE FABRIC FOR SUPERIOR COMFORT**
 - Double welded seams
 - Elasticated waistband with adjustable drawcord
 - Side access pocket openings
 - Adjustable ankle studs for secure closure over footwear

SPECIFICATION
EN 343:2019 4:2
Class 4 Water
Penetration, Class 2
Breathability

COLOURS
NAVY, GREEN

SIZES
XS-3XL



SWAMPMASTER

6x

MORE REPELLENT
THAN BASIC
WATERPROOFS
TESTED TO 10,000MM



XTREMEGEAR JACKET

SWP1710

- **DRY[®]** 10,000mm waterproof technology
- **LIGHTWEIGHT AND BREATHABLE**
Class 4 water penetration | Class 4 breathability
- **TOUGH OUTER FABRIC FOR SUPERIOR DURABILITY**
- Waterproof, windproof and breathable fabric
- Fully taped seams
- Foldaway hood with adjustable drawcord
- Easy-access pockets with storm flaps
- Adjustable drawcord waist

SPECIFICATION
EN 343:2019 4:4
Class 4 Water
Penetration, Class 4
Breathability

COLOURS
NAVY

SIZES
XS-3XL



6x

MORE REPELLENT
THAN BASIC
WATERPROOFS

TESTED TO 10,000MM



XTREMEGEAR TROUSERS

SWP1750

- **DRY[™]** 10,000mm waterproof technology
- **LIGHTWEIGHT AND BREATHABLE**
Class 4 water penetration | Class 4 breathability
- **TOUGH OUTER FABRIC FOR SUPERIOR DURABILITY**
 - Waterproof, windproof and breathable fabric
 - Fully taped seams
 - Elasticated waistband with adjustable drawcord
 - Side access secure zipped pockets
 - Adjustable ankle studs for secure closure over footwear

SPECIFICATION
EN 343:2019 4:4
Class 4 Water
Penetration, Class 4
Breathability

COLOURS
NAVY

SIZES
XS-3XL



 **SWAMPMASTER**

4x

MORE REPELLENT
THAN BASIC
WATERPROOFS
TESTED TO 6,000MM



THERMGEAR JACKET

SWP7010

- **DRY X™** 6000mm waterproof technology
- **LIGHTWEIGHT AND BREATHABLE**
Class 4 water penetration | Class 2 breathability
- **THERM X™** Fleece lining to withstand severe cold climatic conditions
- Fully waterproof sealed and welded seams
- Foldaway hood with adjustable drawcord
- Easy-access pockets with storm flaps
- Adjustable drawcord waist
- Inner knitted rib cuff

SPECIFICATION
EN 343:2019 4:2
Class 4 Water
Penetration, Class 2
Breathability

COLOURS
NAVY

SIZES
XS-3XL



SWAMPMASTER

4x

MORE REPELLENT
THAN BASIC
WATERPROOFS
TESTED TO 6,000MM



THERMGEAR TROUSERS

SWP7050

- **DRY X™** 6000mm waterproof technology
- **LIGHTWEIGHT AND BREATHABLE**
Class 4 water penetration | Class 2 breathability
- **THERM X™** Fleece lining to withstand severe cold climatic conditions
- Fully waterproof sealed and welded seams
- Elasticated waistband with adjustable drawcord
- Side access secure zipped pockets
- Adjustable ankle studs for secure closure over footwear

SPECIFICATION
EN 343:2019 4:2
Class 4 Water
Penetration, Class 2
Breathability

COLOURS
NAVY

SIZES
XS-3XL



 SWAMPMASTER

4x

MORE REPELLENT
THAN BASIC
WATERPROOFS

TESTED TO 6,000MM



STORMGEAR BIB & BRACE

SWP1530/SWP1540

- **DRY⁺** 6000mm waterproof technology
- **LIGHTWEIGHT AND BREATHABLE**
Class 4 water penetration | Class 2 breathability
- **FLEXIBLE FABRIC FOR SUPERIOR COMFORT**
- **ACTIVE⁺ STRETCH** fully elastic shoulder straps and 4-Way stretch fabric for freedom of movement
- Fully waterproof sealed and welded seams
- Broad chest bib front design for improved splash protection
- Large internal chest pocket
- Supplied in zipped re-usable storage bag

SPECIFICATION
EN 343:2019 4:2
Class 4 Water
Penetration, Class 2
Breathability

COLOURS
NAVY, GREEN

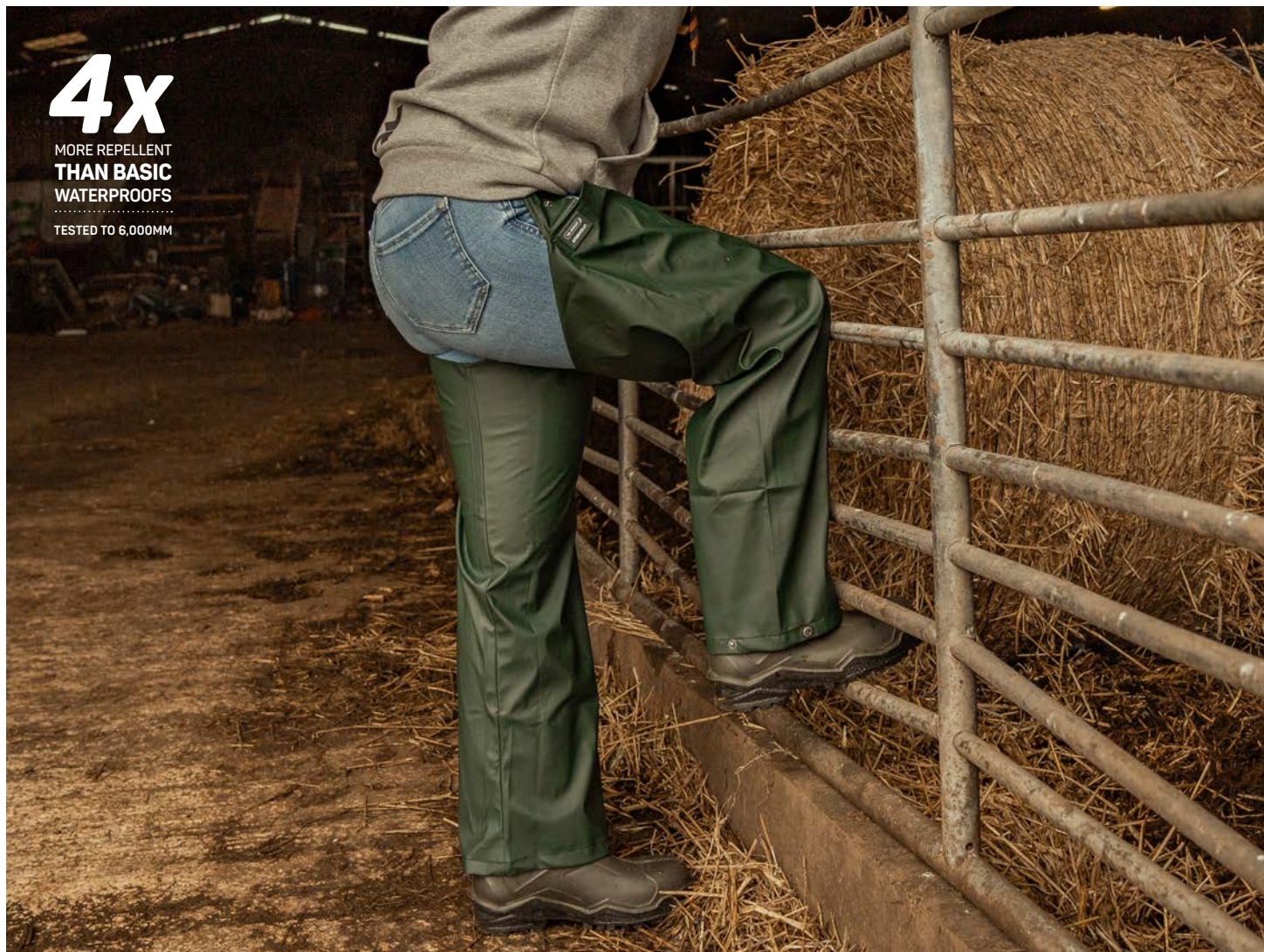
SIZES
S-3XL



SWAMPMASTER

4x

MORE REPELLENT
THAN BASIC
WATERPROOFS
TESTED TO 6,000MM



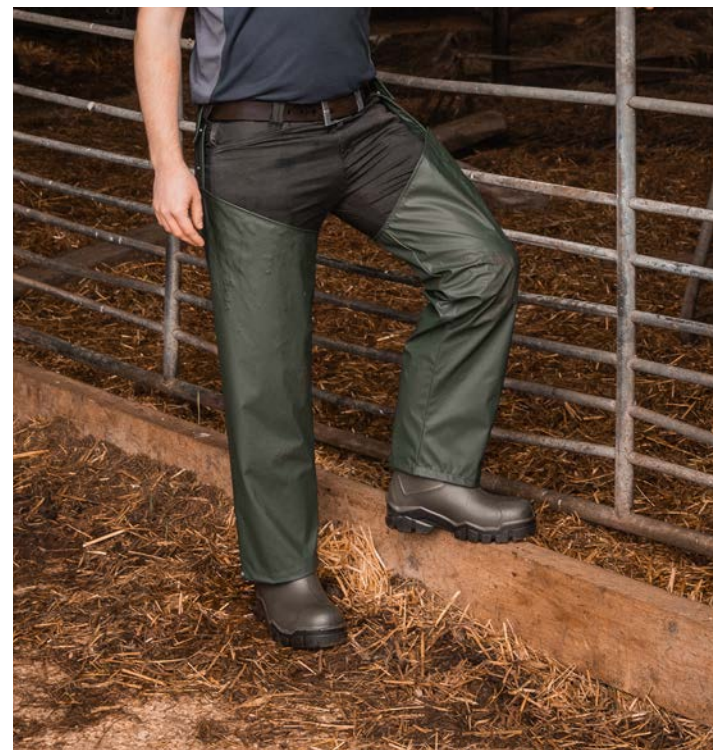
STORMGEAR SPLIT LEGGINGS

SWP1580

- **DRY-X™** Waterproof, windproof and breathable fabric
- **ADJUSTABLE FIT** Two height settings to accommodate short to tall leg lengths
- **ACTIVE-X™ STRETCH** 4-Way stretch fabric for freedom of movement
- Fully waterproof sealed and welded seams
- Adjustable ankle studs for secure closure over footwear
- Machine washable
- Reinforced stitching at main stress points
- Extremely lightweight and comfortable

COLOURS
GREEN

SIZES
S/M, M/L, L/XL



 **SWAMPMASTER**



4x

MORE REPELLENT
THAN BASIC
WATERPROOFS
TESTED TO 6,000MM

DAIRY APRON

SWP7020

- **DRY[®]** Waterproof, windproof and breathable fabric
- **ADJUSTABLE FIT** Adjustable neck and waist straps with buckle for fast fitting and removal
- **ACTIVE[®] STRETCH** 4-Way stretch fabric for freedom of movement
- Extremely lightweight and comfortable
- Broad chest bib front design for improved splash protection
- Machine Washable
- Reinforced stitching at main stress points
- Anti-Fungal Treatment

COLOURS
GREEN

SIZES
S/M, M/L, L/XL



SWAMPMASTER

4x

MORE REPELLENT
THAN BASIC
WATERPROOFS
TESTED TO 6,000MM



DAIRY GOWN

SWP7040

- **DRY[™]** Waterproof, windproof and breathable fabric
- **NEOPRENE CUFF** Close fitting stretchy neoprene cuffs for comfort and protection
- **ACTIVE[™] STRETCH** 4-Way stretch fabric for freedom of movement
- Class 4 water penetration | Class 2 breathability
- Fully waterproof sealed and welded seams
- Neoprene cuffs for comfort and protection
- Zip neck and high collar for great protection
- Supplied in zipped re-usable storage bag
- Long zip lanyards for easy fitting
- Anti-Fungal Treatment

SPECIFICATION
EN 343:2019 4:2
Class 4 Water
Penetration, Class 2
Breathability

COLOURS
GREEN

SIZES
S/M, M/L, L/XL



 **SWAMPMASTER**



DAIRY SLEEVES

SWP7030

- **DRY X™** Waterproof, windproof and breathable fabric
- **NEOPRENE CUFF** Close fitting stretchy neoprene cuffs for comfort and protection
- **ACTIVE X™ STRETCH** 4-Way stretch fabric for freedom of movement
- Extremely lightweight and comfortable
- Elastic hem for comfortable fit over the Bicep
- Anti-Fungal treatment
- Machine Washable
- Reinforced stitching at main stress points

COLOURS
GREEN

SIZES
S/M, M/L, L/XL



SWAMPMASTER

XPB3050
HERITAGE FARRIER BOOT
Pg 128

XPB3140/XPB3150
HERITAGE WRANGLER BOOT
Pg 130

SWP3320/SWP3380
SWAMPMASTER TRACTOR WELLINGTON
Pg 132

SWP3430
SWAMPMASTER STAMPEDE WELLINGTON
Pg 134

SWP7210
SWAMPMASTER WATERPROOF JACKET
Pg 136

SWP7220
SWAMPMASTER WATERPROOF TROUSERS
Pg 138

XPP9000/XPP9010
PRO STRETCH WORK TROUSER
Pg 140

XPP9100
PRO PANELLED BODYWARMER
Pg 142

XPP9200/XPP9210
PRO PULLOVER HOODIE
Pg 144

XPP9320
PRO COVERALL
Pg 146

XP22
POM POM BEANIE
Pg 148



FARRIER

XPB3050

- **LEATHER UPPER** Quality genuine waxy leather upper
- **COMFORT X™** Additional footbed padding for increased comfort
- **DOUBLE ELASTIC GUSSET** Let kids fit their own boots without help
- Durable TP rubber sole
- Back puller for easy fitting
- Moisture wicking and breathable lining
- Wide easy-clean sole cleats

COLOURS
BROWN

SIZES
EU 24-32 | UK 7-13
EU33-39 | UK 1-6





WRANGLER

XPB3140/XPB3150

- **LEATHER UPPER** Quality genuine waxy leather upper
- **COMFORT X™** Additional footbed padding for increased comfort
- **DOUBLE ELASTIC GUSSET** Let kids fit their own boots without help
- Durable TP rubber sole
- Back puller for easy fitting
- Moisture wicking and breathable lining
- Wide easy-clean sole cleats

COLOURS
TAN, BROWN

SIZES
EU 24-32 | UK 7-13
EU 33-39 | UK 1-6





TRACTOR WELLINGTON

SWP3320/SWP3380

- **MADE FROM PVC** 100% Waterproof PVC Construction
- **DRY-X™** 16cm High leg keeps you dry
- Textile lining for comfort
- Easy clean PVC
- Tractor side decal with Swampmaster branding

COLOURS
BLUE, PINK

SIZES
EU 19-28 | UK 3-10



SWAMPMASTER



STAMPEDE WELLINGTON

SWP3430

- **DRY**™ 26.5cm High leg keeps you dry
- **MADE FROM PVC** Seamless and waterproof design
- **ADJUSTABLE HEIGHT** Leg shaft can be shortened to suit your child's leg length
- Additional abrasion resistance at heel and toe for durability
- Easy clean PVC, phthalates free - REACH standard
- Knitted textile lining for comfort and easy fitting
- Classic green with beige sole

COLOURS
GREEN

SIZES
EU 28-32 | UK 10-13
EU33-38 | UK 1-5



SWAMPMASTER



STORMGEAR JACKET

SWP7210

- **DRY™** Waterproof, windproof and breathable fabric
- **ACTIVE™ STRETCH** 4-Way stretch fabric
- **BE SEEN** Reflective details for enhanced visibility and safety
- Fully waterproof sealed and welded seams
- Adjustable drawcord waist
- Easy-access pockets with storm flaps
- Elasticated cuffs keep the wind out
- Storm flap over main zip
- Foldaway hood with reflective bands

COLOURS
NAVY

SIZES
3-4, 5-6, 7-8, 9-10,
11-12, 13 YRS





STORMGEAR TROUSERS

SWP7220

- **DRY**™ Waterproof, windproof and breathable fabric
- **ACTIVE**™ **STRETCH** 4-Way stretch fabric
- **BE SEEN** Reflective details for enhanced visibility and safety
- Fully waterproof sealed and welded seams
- Elasticated waistband
- Side-access pockets with storm flaps
- Adjustable stud hem for close fitting around your boots
- Reflective leg bands

COLOURS
NAVY

SIZES
3-4, 5-6, 7-8, 9-10,
11-12, 13 YRS




SWAMPMASTER



STRETCH WORK TROUSER

XPP9000/XPP9010

- **HOLSTER POCKETS** Foldaway holster pockets and multiple utility pockets
- **ADJUSTABLE FIT** Double elasticated adjustable waist for comfortable fit
- **ACTIVE  STRETCH** 4-Way stretch panels in key stress areas
- Modern-fit with a pre-bent leg for additional comfort
- Reflective details for enhanced visibility and safety
- Triple stitched main seams
- High quality YKK Zipper
- Reinforced knees for durability

COLOURS
BLACK, GREY/BLACK

SIZES
3-4, 5-6, 7-8, 9-10,
11-12, 13 YRS





PANELLED BODYWARMER

XPP9100

- **CLIMATE CONTROL** Water repellent, wind resistant and breathable
- **MODERN FIT** Close-fitting style for a modern fit
- **ACTIVE X**™ Sports technology fabrics, durable rip-stop PU coated nylon outer
- 220 GSM insulation for cold and mild weather conditions
- Hi-Vis reflective piping and chin guard to main zip
- Fleece collar lining
- Zipped extra deep hand warmer pockets with fleece lining
- Reflective rear detail for enhanced visibility and safety
- Elasticated waist for a warm and comfortable fit

COLOURS
BLACK

SIZES
3-4, 5-6, 7-8, 9-10,
11-12, 13 YRS



X | PRO



PULLOVER HOODIE XPP9200/XPP9210

- **TOUGH**  Hardwearing Polyester/Cotton construction
- **MODERN FIT** Comfortable fitting style
- **RAGLAN SLEEVES** Allows for full arm movement
- 300 GSM brushed back fleece sweatshirt
- Fixed drawstring on hood for safety
- Tunnel front pocket
- Reflective rear detail for enhanced visibility and safety
- Contrast coloured bar-tacks

COLOURS
BLACK, GREY


SIZES
3-4, 5-6, 7-8, 9-10,
11-12, 13 YRS





COVERALL

XPP9320

- **TOUGH**  Hardwearing 250 GSM Polyester/Cotton construction
- **MODERN FIT** Dynamic design with elasticated concealed cuff
- **BE SEEN** Reflective details for enhanced visibility and safety
- Double-stitched seams and reinforced stress points
- Elasticated waist and expanding action back
- 5 pockets for all your treasures
- Reinforced knees for durability
- Easy on/off with single chest zipper

COLOURS
NAVY

SIZES
3-4, 5-6, 7-8, 9-10,
11-12, 13 YRS



 **PRO**



**POM POM
BEANIE**
XP22

- Double thickness knitted for extra warmth and comfort
- Turn back hem and fun multi-colour pompom
- Casual design for everyday use

COLOURS
BLACK/ORANGE

SIZES
ONE SIZE





ACCESSORIES

XP24/XP26
BASEBALL CAP
Pg 152

XP24/XP26
BUCKET HAT
Pg 153

XPP12
XPRT THERMAL BEANIE
Pg 154

XP36
POMPOM BEANIE
Pg 155

SWP-BEANIE
SWAMPMASTER BEANIE
Pg 156

XP32
SNOOD
Pg 157

XP10
COMFORT WORK SOCKS
Pg 158

XPP12
ACTIVE WORK SOCKS
Pg 159

XPP30
BOOT DUBBIN
Pg 160

XP44/XP46
BOOTLACES
Pg 161

XP40
INSOLES
Pg 162

XP42
WINTER ESSENTIALS
Pg 163



BASEBALL CAP

XP24/XP26

- 100% brushed heavy 10x10 cotton
- Structured 6 panel modern fit
- Low profile cap with pre-curved peak
- Lined internal seams for comfort
- Fabric back fastener strap & buckle
- Matching 4 stitch polo sweatband

COLOURS
BLACK/ORANGE,
NAVY/GREY

SIZES
ONE SIZE



BUCKET HAT

XP28/XP30

- Sandwich Brim with Contrast Piping
- Xpert Logo Embroidered branding
- Lined Internal Seams for comfort
- 4 Stitch Polo Sweatband
- Metal Eyelets

COLOURS
BLACK/ORANGE,
NAVY/GREY

SIZES
S/M, M/L



XPERT THERMAL BEANIE

XP20

- Thermal fleece lining for extra warmth
- Ideal for working outdoors
- Knitted style for protection against the cold

COLOURS
BLACK

SIZES
ONE SIZE



POM POM BEANIE

XP36

- Double thickness knitted, Extra warm and very comfortable
- Turn back hem and fun multicolour pom
- Casual design for everyday use

COLOURS
BLACK/ORANGE

SIZES
ONE SIZE



SWAMPMASTER BEANIE

SWP-BEANIE

- Close fitting for a modern fit
- Ideal for working outdoors
- Knitted style for protection against the cold

COLOURS
GREEN

SIZES
ONE SIZE



NECK/FACE SNOOD

XP34

- **STAY FRESH** High wicking polyester with anti-bacterial treatment
- **ACTIVE[™] STRETCH** Sports technology fabric, 145 GSM stretch material
- Shaped bottom hem to comfortably cover neck and upper chest
- Can be worn up over face or around neck only

COLOURS
BLACK

SIZES
ONE SIZE

COMFORT WORK SOCKS

XP10



- Soft grip cuff
- Terry looped cushion lining for anti-shock support
- Reinforced heel and toe
- High cotton content



COLOURS
BLACK/GREY

SIZES
ONE SIZE
EU 39-46 | UK 6-11



ACTIVE WORK SOCKS

XPP12



- Reinforced heel and toe
- Breathable mesh to help the foot breathe
- Terry cushioned lining
- Ribbed leg and arch support



COLOURS
BLACK/GREY

SIZES
ONE SIZE
EU 39-46 | UK 6-11



BOOT DUBBIN

XPP30



- Natural beeswax dubbin
- Nourishes, water protects and enhances all leathers
- Maintains breathability of leather

COLOURS
NEUTRAL

SIZES
80g

Xpert PRO

BOOTLACES

XP44/XP46



- 140cm long, suitable for work boots & hiking boots
- Durable polyester knitted 5mm diameter
- Suitable for 5-6 eyelets
- Synthetic yarn is not affected by constant wet conditions and makes secure reliable knots
- Ideal replacement laces for a wide variety of Safety and Non-safety boots

COLOURS
BLACK, BROWN

SIZES
ONE SIZE

Xpert CORE

INSOLES

XP40



- **COMFORT X™** moulded shock absorbing insole
- Durable long lasting PU material with 12mm thick heel section for maximum comfort
- Size specific for a perfect fit
- Antistatic protection for work boots
- Moulded wide fitting shape for work boots
- Moisture-wicking microfibre sheet



COLOURS
BLACK

SIZES
EU41-47 | UK 7-12

WINTER ESSENTIALS SET

XP42



- Terry loop cushioned lining socks with reinforced heel and toe
- Thermal Fleece Lined Beanie Hat for protection against the cold
- High wicking breathable polyester neck snood with 145 GSM stretch material
- The vital winter accessory three pack
- A perfect gifting idea
- One size fits most
- All items are machine washable

COLOURS
BLACK

SIZES
ONE SIZE



THE SCIENCE BEHIND HARDWORKING COMFORT™

Xpert products are crafted using knowledge from generations working in the workwear industry. We realise that you work in challenging environments, undertaking demanding work, so we create products to help you cope with everything the day throws at you.

We take the time to make the right design decisions to make sure products perform as they should. Xpert IQ™ focuses on function and performance using first-hand knowledge of your world.

All Xpert products are developed by our in-house team and monitored from start to finish, so you can be sure that when you wear them they will perform. We don't rest until our products are ready to be put to work. We believe a quality product should do its job and do it properly – and not just once.

Xpert products are constructed to last, tested to extremes and designed with practical features that are built to perform. We create products, based on our experience, to meet the needs of our hard workers.

VISIT [XPERTWORKWEAR.COM](https://xpertworkwear.com)
TO DISCOVER MORE ABOUT XPERT IQ™

ENGINEERED WITH



THE ULTIMATE IN ENDURING COMFORT

Xpert™ products featuring Comfort-X™ technology are manufactured from materials that ensure your comfort, and aim to reduce stress, fatigue, and burnout.



SPORTS TECHNOLOGY FOR WORK

Xpert™ products with Active-X™ technology feature ultra-lightweight and breathable fabrics and compounds that are commonly used in innovative sports gear. These features facilitate free movement and help maintain optimum climate control, ensuring all-day comfort while you work.



WATERPROOF AND BREATHABLE MEMBRANE

Xpert™ Dry-X™ is a Waterproof and Breathable Membrane system used in workwear and footwear. With Dry-X™, the holes in the membrane are so small that sweat vapour can pass out so the workwear is breathable, but a water molecule cannot pass in so you will stay dry and comfortable.



WEIGHT REDUCTION TECHNOLOGY

Light-X™ technologies use cutting edge composite products to replace traditional manufacturing methods. You can be assured of maximum safety and yet minimum weight, with any Light-X™ products.



MAXIMUM STRENGTH

Tough-X™ technologies use tried-and-tested manufacturing methods to make sure products endure the rigours of a demanding work life. With no compromise in craftsmanship, choose Tough-X™ for outstanding performance and durability.



STAY WARM IN EXTREME TEMPERATURES

Therm-X™ technologies are built to withstand severe cold climatic conditions, we recommend Therm-X™ products in sub-zero temperatures, as low as -50°C.

SUSTAINABILITY

As a manufacturer of workwear and footwear we are always looking for ways to reduce our environmental impact and develop products that don't harm the planet.



As a brand we want to keep the environment in focus. So far we have achieved this through:

- **Garment packaging bags** – All our Xpert workwear is packaged in at least 30% recycled poly bags. These are also fully recyclable.
- **Boot Boxes** – All our Xpert boots are packaged in 100% recycled cardboard boxes. In addition, we are transitioning away from glue, so soon all our boxes will also be glue-less.
- **CO² Emissions** – We have moved over 85% of our production away from the Far East and nearer to home, and we will continue to shorten our supply chain. Shipping has huge environmental impact, so we've already reduced emissions from 4.09 Tonnes CO² per container, to just 2.51 Tonnes.
- We continue to find ways to reduce the environmental impact of components within our finished products, for example using recycled plastic in our footwear membrane systems, and using an environmentally friendly catalyst of water blown polyurethane polyester in our safety boot soles.

THE MANUFACTURING PROCESS

DESIGN AND R&D

All our Xpert products are designed for the Agricultural workplace. We believe if its tough enough for farmers, its tough enough for anyone. We listen to feedback from our customers, observe market trends, and develop products specific to the consumers' needs.

SOURCING AND PROCUREMENT

We prioritise product quality and environmental impact over price. We only make quality, ethically sourced products, and all our workwear is sourced from OEKO-TEX approved companies. You can find out more about this standard at testex.com/en/oeko-tex/standard-100

PRODUCTION

We strictly manage production with in-line quality control and final end-of-line quality control, so that we meet globally recognised AQL (Acceptance Quality Limit) standards. Our dedicated team of Quality Controllers visits our factories and ensure high production standards are maintained.

CONTINUOUS IMPROVEMENT

Once an Xpert product is launched, our work is not done. We monitor products in the working environment and are always looking for ways to improve comfort, durability and performance. #HARDWORKINGCOMFORT is our benchmark.



Safety Ratings Explained

Safety Footwear - EN ISO 20345

All Xpert safety footwear meets the requirements of European Standard: EN ISO 20345. This testing standard ensures that our safety footwear meets the requirements (innocuousness, comfort, robustness and protection against the risks claimed) of the Personal Protective Equipment (PPE) regulation EU 2016/425 as brought into UK Law and amended.

In addition, all our safety footwear is accompanied with an EU Declaration of Conformity, EU Type Examination Certification, and UK Declaration of Conformity UKCA where required.

There are varying safety classes within our product range, the safety class depends on the features on the footwear, and the footwear style. We have the applicable footwear for all work conditions, and you can easily see the safety class of footwear by checking the label inside the boot:

UK 0

US 0

EU 0

Style No. **XP100**

Cottonmount Trading Ltd

EN ISO 20345:2022

S3L SR

Leather Upper

Synthetic Lining

Synthetic Sole

DOM: 00/0000

PO: 0000

Size in UK, US and EU

Style Code

ISO Safety protection standard

Safety Rating, Slip Rating

CE and UKCA Approval Marks

Manufacturer PO Reference

Date of Manufacture

Occupational Footwear - EN ISO 20347

Xpert also offers non-safety footwear which meets the requirements of European Standard: EN ISO 20347. This standard covers the specifications for what is known as occupational footwear, and provides a specification baseline for quality footwear that is not required to have steel or composite toe caps.

Footwear marked EN ISO 20347 will have:

- Antistatic, fully enclosed and energy absorbing heel
- Water absorption and penetration resistance
- Cleated sole
- Outsole resistance to fuel oil

Grip Ratings

Safety Footwear must be tested for grip on forward flat slip, and forward heel slip, in various test circumstances. The grip rating on all Xpert and Swampmaster footwear is clearly marked on the label inside or on the sole of the boot.

SRA

SRB

SRC

ISO 20345:2011 Markings

ISO 20345:2022 Marking. Not able to be tested for slip resistance, as it offers studs or spikes, or is for use within special workplaces and is therefore not applicable

SR

ISO 20345:2022 Marking. Slip resistant tested on ceramic tile with glycerol

Safety Categories

There is a comprehensive range of tests carried out within the ISO certification process. This test criteria is grouped into simplified, standardised safety categories, that ensure key criteria are met. The safety rating on all Xpert and Swampmaster footwear is clearly marked on the label inside or on the sole of the boot.

Footwear Properties	OB	SB	SBP	S1	S2	S3	S4	S5	S6	S7
Slip resistance basic requirement										
200 Joule toe cap										
1100 Newton puncture resistant mid-plate										
Closed in heel / seat region										
Anti-static properties										
Shock-absorbing - Energy absorption of seat region										
Fuel oil / Hydrocarbon resistant outsole										
Water penetration & absorption resistant upper - WPA										
Cleated outsole										
Entirely of rubber or class II polymer construction										
Water resistant footwear with waterproof membrane - WR										

Waterproof Workwear

Swampmaster waterproof workwear is certified to European Standard: EN343:2019. This is the European standard that applies to garments designed for use in adverse weather conditions, including rain, fog and humidity. There is two key elements to the standard:

EN343

X

Water Penetration Resistance

X

Water Vapour Resistance

X

Optional Rain tower test - X indicates 'not tested' R indicated 'tested'

Water Penetration Resistance – This is measured in Pascals (Pa) and is the hydrostatic pressure held by a material

Water Vapour Resistance – This is measured in m2*Pa/W and dictates the breathability of the material. The lower the resistance, the more breathable the item.

To make them easily understood, both these values can achieve Class 1 to 4 protection level. (1-Lowest – 4-Highest)

In addition to water penetration and breathability, our Swampmaster waterproofs are tested for tensile strength, tear strength, bursting strength, and seam strength. You can be assured of ultimate comfort and durability with our waterproof workwear range.

APPAREL SIZING

At Xpert we go to great lengths to ensure our workwear is accurate fitting, and that the fit of the garment is suitable for the application it will be used in.

Inconsistent sizing can be frustrating, so our quality team ensure uniformity across our whole garment range. Wherever possible, we recommend you try on the clothing first, as its important you get the size that works for you so you can maximise your workwear’s comfort and safety features.

MEASURING YOURSELF

If possible, get someone to help you. Once you’ve taken your measurements, save these somewhere, because as an adult your measurements don’t change much.
Chest – Measure below the armpits, around the widest part of the chest
Waist – Measure just below the navel, above the hips
Leg – Measure from the crotch to the ankle, where your trouser is normally worn on the shoe
Height – For children, measure the child’s height, head-to-toe to determine which age group they sit within and then buy the clothes size accordingly.

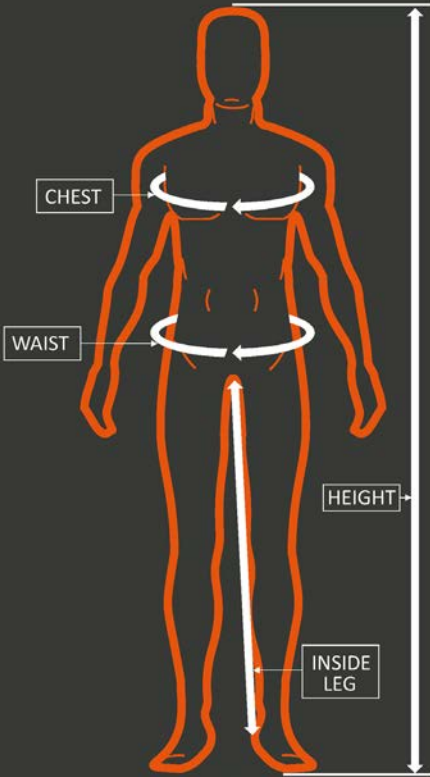
XPERT FITS EXPLAINED

MODERN FIT – Our modern fit is the perfect mid-point between functionality and style. Generous enough to give your body space to breathe and freedom to work, fitted enough to keep you looking well-turned-out. Hardworking Comfort™ is our mantra when designing our Modern Fit range.

CLOSE TAPERED FIT – Our close tapered fit garments feature 360° stretch fabrics, allowing a really fitted look while maintaining optimum functionality and flexibility. Advanced fabrics, used in close tapered fit garments, give the wearer the ultimate experience in comfort, breathability, and durability.

ADJUSTABLE FIT – Reserved for our Junior range, adjustable fit garments are designed to help you get more life out of junior garments. Young workers grow up fast, so we've built in expansion features to allow our garments to increase at growth points while still maintaining a great fit.

Where it says ‘To Fit’ in a sizing table, this means your actual body measurement, taken close to the body with a traditional yellow tailor’s measuring tape. The tape should be neat around your body but not tight. Always order one size larger if you are unsure or if your measurements fall between two sizes.



UPPER GARMENTS

SIZE	XS	S	M	L	XL	XXL	3XL
To Fit Chest - Inches	36 - 38	39 - 40	41 - 42	43 - 45	46 - 47	48 - 50	51 - 53
To Fit Chest - CM	92 - 96	98 - 102	104 - 108	110 - 114	116 - 120	122 - 127	129 - 134
To Fit Waist - Inches	28 - 30	31 - 33	34 - 36	37 - 39	40 - 42	43 - 45	46 - 48
To Fit Waist - CM	70 - 77	78 - 84	85 - 91	92 - 99	100 - 107	108 - 114	115 - 121

TROUSERS & SHORTS

LEG	Short [S - 29"]	Reg [R - 31"]	Tall [T - 33"]
Inside Leg - Inches	28 - 29	30 - 31	32 - 33
Inside Leg - CM	71 - 75	76 - 80	81 - 85

WAIST SIZE	28"	30"	32"	34"	36"	38"	40"	42"	44"
To Fit Waist - Inches	26 - 28	28 - 30	30 - 32	32 - 34	34 - 36	36 - 38	38 - 40	40 - 42	42 - 44
To Fit Waist - CM	66 - 71	72 - 76	77 - 81	82 - 86	87 - 91	92 - 96	97 - 101	102 - 106	107 - 111

COVERALLS

CHEST SIZE	36"	38"	40"	42"	44"	46"	48"	50"	52"	54"
SIZE	SMALL		MEDIUM		LARGE		X LARGE		XX LARGE	
To Fit Chest - Inches	35 - 36	37 - 38	39 - 40	41 - 42	43 - 44	45 - 46	47 - 48	49 - 50	51 - 52	53 - 54
To Fit Chest - CM	88 - 92	93 - 97	98 - 102	103 - 107	108 - 112	113 - 117	118 - 122	123 - 127	128 - 132	133 - 137
To Fit Waist - Inches	29 - 30	31 - 32	33 - 34	35 - 36	37 - 38	39 - 40	41 - 42	43 - 44	45 - 46	47 - 48
To Fit Waist - CM	72 - 76	77 - 81	82 - 86	87 - 91	92 - 96	97 - 101	102 - 106	107 - 111	112 - 116	117 - 121
Inside Leg - Inches	30 - 31	30 - 31	30 - 31	30 - 31	30 - 31	30 - 31	30 - 31	30 - 31	30 - 31	30 - 31
Inside Leg - CM	76 - 80	76 - 80	76 - 80	76 - 80	76 - 80	76 - 80	76 - 80	76 - 80	76 - 80	76 - 80

WATERPROOFS

SIZE	XS	S	M	L	XL	XXL	3XL
SIZE		S/M	M/L	L/XL			
To Fit Chest - Inches	32 - 34	36 - 38	40 - 41	42 - 44	46 - 48	50 - 52	54 - 55
To Fit Chest - CM	80 - 88	92 - 96	100 - 104	108 - 112	116 - 124	128 - 132	136 - 140
To Fit Waist - Inches	28 - 30	31 - 33	34 - 36	37 - 39	40 - 42	43 - 45	46 - 48
To Fit Waist - CM	70 - 77	78 - 84	85 - 91	92 - 99	100 - 107	108 - 114	115 - 121
To Suit Height - CM	164 - 176	164 - 176	164 - 176	164 - 176	164 - 176	164 - 176	164 - 176
Inside Leg - Inches	30 - 31	30 - 31	30 - 31	30 - 31	30 - 31	30 - 31	30 - 31
Inside Leg - CM	76 - 80	76 - 80	76 - 80	76 - 80	76 - 80	76 - 80	76 - 80

JUNIOR

AGE	AGE 3-4	AGE 5-6	AGE 7-8	AGE 9-10	AGE 11-12	AGE 13
Height	104	116	128	140	152	164
To Fit Chest - Inches	22	24.5	27	29	31.5	34
To Fit Chest - CM	56	62	68	74	80	86
To Fit Waist - Inches	20.5	22	23.5	25	26.5	28
To Fit Waist - CM	52	56	60	64	68	72
Inside Leg - Inches	17	19.5	21.5	24	26.5	28.5
Inside Leg - CM	43	49	55	61	67	73

FOOTWEAR SIZING

SAFETY FOOTWEAR

All Xpert safety footwear is true to size, so whatever your normal shoe-size is, this is what you should be in Xpert. Safety footwear is wide fitting, which allows space for a thicker work sock if required.

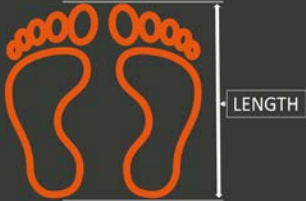
NON-SAFETY FOOTWEAR

Xpert non safety footwear is true to size, so whatever your normal shoe-size is, this is what you should be in Xpert. All Xpert Non-safety footwear is wide fitting, which allows space for a thicker work sock if required. Some Heritage styles come in standard width, for a dressier look than the safety boots.

WHAT SIZE BOOTS SHOULD I BUY?

We all have a fair idea what size footwear we normally buy, but its always important to check that your boots fit just right. To check your boots are the correct size, loosen the fastenings/laces and push your foot forward until your toes are touching the front of the boot. If they are the correct size, you should have approximately a fingers width between uour heel and the back of the boot. Remember that new boots are slightly stiffer, they will soften during the wear-in phase, so bear this in mind when you choose your boots.

The size chart below will assist you – Foot length is the length in millimetres from the tip of your longest toe to your heel.



SIZE COMPARISON CHART

UK SIZE	US SIZE	EU SIZE	Foot Length (mm)
UK1 JNR	US2 JNR	EU16	92
UK2 JNR	US3 JNR	EU17	101
UK3 JNR	US4 JNR	EU19	109
UK4 JNR	US5 JNR	EU20	117
UK5 JNR	US6 JNR	EU22	126
UK6 JNR	US7 JNR	EU23	134
UK7 JNR	US8 JNR	EU24	142
UK8 JNR	US9 JNR	EU25	151
UK9 JNR	US10 JNR	EU27	159
UK10 JNR	US11 JNR	EU28	168
UK11 JNR	US12 JNR	EU29	176
UK12 JNR	US13 JNR	EU31	185
UK13 JNR	US1	EU32	193
UK1	US2	EU33	202
UK2	US3	EU34	212
UK3	US4	EU36	220
UK4	US5	EU37	228
UK5	US6	EU38	237
UK6	US7	EU39	246
UK6.5	US7.5	EU40	250
UK7	US8	EU41	254
UK8	US9	EU42	263
UK9	US10	EU43	272
UK10	US11	EU44	276
UK10.5	US11.5	EU45	280
UK11	US12	EU46	289
UK12	US13	EU47	298
UK13	US14	EU48	306





THE BACKBONE OF XPERT WORKWEAR

Established in 2015, Xpert has been dedicated to creating high-quality and dependable workwear for hardworking individuals in agriculture, trade, and construction. Founded by Cottonmount Trading, we utilise over 40 years of experience in the clothing industry to build a next-generation workwear brand. Our aim is to provide products that keep you safe, dry, and comfortable while standing up to the challenges of the real world.

To learn more about Cottonmount, visit: cottonmount.com



HARDWORKING COMFORT™

XPERTWORKWEAR.COM